

A phase field model incorporating strain gradient plasticity

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Motivation

- *Need for **(visco)plasticity***

Microstructure evolution induce and is controlled by local elastic and plastic processes.

- *Need for **continuum** plasticity models*

Discrete or phase field dislocation models are possible but for representative microstructures in metallurgy, continuum constitutive equations are preferable.

- *Need for **size-dependent** crystal plasticity models*

In such microstructures, the plastic processes take place at the micron scale at which they are known to be size-dependent; **strain gradient plasticity** is required at this micro-level.

Plan

- 1 Phase field model accounting for size dependent plasticity
 - Phase-field model
 - Mechanical behaviour
 - Strain gradient plasticity model (Micromorphic approach)
 - Coupling between phase field and strain gradient plasticity
 - Phase field approach and “Homogenization”
- 2 Size effect in an elastoplastic laminate
 - Boundary value problem
 - Interface conditions
 - Plastic strain profiles
- 3 Application to creep in Nickel-base superalloys

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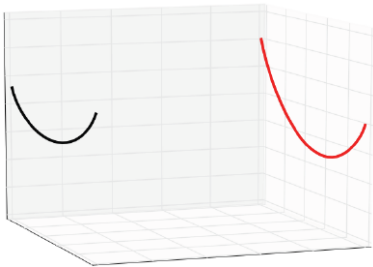
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Phase-field model

Total free energy functional

$$F(\phi, \nabla \phi, c) = \int_V f(\phi, \nabla \phi, c) dv = \int_V \left(f_{\text{ch}}(\phi, c) + \frac{\alpha}{2} |\nabla \phi|^2 \right) dv$$

Chemical energy density $f_{\text{ch}}(c, \phi)$ (binary alloys, 2 phases α, β)



$$f_{\text{ch}}(c, \phi) = f_{\alpha}(c) + f_{\beta}(c) +$$

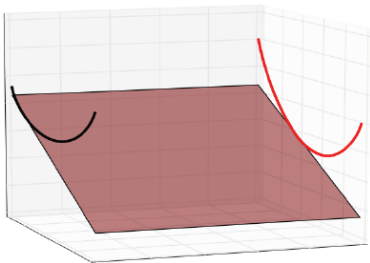
$$f_{\alpha, \beta}(c) = \frac{1}{2} k_{\alpha, \beta} (c - a_{\alpha, \beta})^2 + b_{\alpha, \beta}$$

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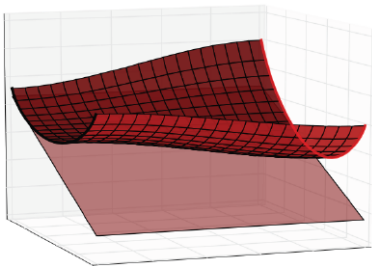
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Phase-field model

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Chemical energy density $f_{\text{ch}}(c, \phi)$ (binary alloys, 2 phases α, β)



$$f_{\text{ch}}(c, \phi) = h(\phi) f_{\alpha}(c) + (1 - h(\phi)) f_{\beta}(c) \quad +$$

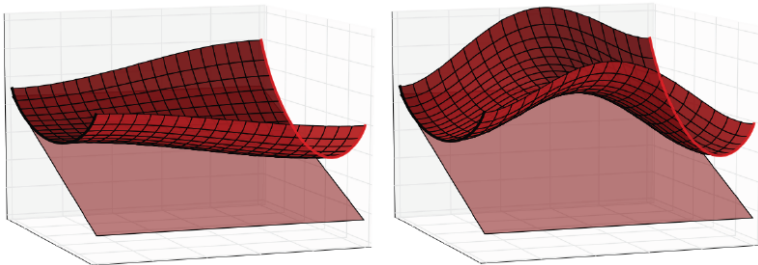
$$f_{\alpha, \beta}(c) = \frac{1}{2} k_{\alpha, \beta} (c - a_{\alpha, \beta})^2 + b_{\alpha, \beta} \quad \text{where} \quad h(\phi) = \phi^2 (3 - 2\phi)$$

Phase-field model

Total free energy functional

$$F(\phi, \nabla \phi, c) = \int_V f(\phi, \nabla \phi, c) dv = \int_V \left(f_{\text{ch}}(\phi, c) + \frac{\alpha}{2} |\nabla \phi|^2 \right) dv$$

Chemical energy density $f_{\text{ch}}(c, \phi)$ (binary alloys, 2 phases α, β)



$$f_{\text{ch}}(c, \phi) = h(\phi) f_{\alpha}(c) + (1 - h(\phi)) f_{\beta}(c) + Wg(\phi)$$

$$f_{\alpha, \beta}(c) = \frac{1}{2} k_{\alpha, \beta} (c - a_{\alpha, \beta})^2 + b_{\alpha, \beta} \quad \text{where} \quad h(\phi) = \phi^2 (3 - 2\phi)$$

$$g(\phi) = \phi^2 (1 - \phi)^2$$

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Mechanical behaviour

Specific free energy

$$f_{\text{mech}}(\underline{\underline{\varepsilon}}^e, V) = f_e(\underline{\underline{\varepsilon}}^e) + f_p(V)$$

where V is the set of internal variables.

- Strain partition

$$\underline{\underline{\varepsilon}} = \underline{\underline{\varepsilon}}^e + \underline{\underline{\varepsilon}}^* + \underline{\underline{\varepsilon}}^p$$

- Elastic energy

$$f_e(\underline{\underline{\varepsilon}}^e) = \frac{1}{2} \underline{\underline{\varepsilon}}^e : \underline{\underline{\mathbf{C}}} : \underline{\underline{\varepsilon}}^e$$

- Plasticity induced stored energy

$$f_p^k = \frac{1}{3} C_k \underline{\underline{\alpha}}_k : \underline{\underline{\alpha}}_k + \frac{1}{2} b_k Q_k r_k^2$$

- Mechanical dissipation potential

$$\Omega(\underline{\underline{\sigma}}, A)$$

A : set of thermodynamical forces associated with V

State laws

$$\underline{\underline{\sigma}} = \frac{\partial f_{\text{mech}}}{\partial \underline{\underline{\varepsilon}}^e}$$

$$A = \frac{\partial f_{\text{mech}}}{\partial V}$$

Complementary laws

$$\dot{\underline{\underline{\varepsilon}}}^p = \frac{\partial \Omega}{\partial \underline{\underline{\sigma}}}$$

$$\dot{V} = -\frac{\partial \Omega}{\partial A}$$

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Enhancing classical continuum mechanics

- Within the framework of generalized continuum mechanics, we introduce an additional degree of freedom

$$DOF = \{\underline{\mathbf{u}}, \quad p_\chi\},$$

where p_χ is a scalar *plastic micromorphic variable*
[Eringen and Suhubi, 1964]

- The state variables are assumed to be the elastic strain, the accumulated plastic strain related to the isotropic hardening, the plastic micromorphic strain p_χ and its gradient:

$$STATE = \{\underline{\boldsymbol{\varepsilon}}^e, \quad p, \quad p_\chi, \quad \nabla p_\chi\}$$

- The specific Helmholtz free energy density, f_{mech} , is a function of these variables:

$$f_{\text{mech}}(\underline{\boldsymbol{\varepsilon}}^e, p, p_\chi, \nabla p_\chi) = \frac{1}{2} \underline{\boldsymbol{\varepsilon}}^e : \underline{\mathbf{C}} : \underline{\boldsymbol{\varepsilon}}^e + \frac{1}{2} H p^2 + \frac{1}{2} H_\chi (p - p_\chi)^2 + \frac{1}{2} A \nabla p_\chi \cdot \nabla p_\chi$$

Micromorphic approach to gradient plasticity

- State laws

$$\underline{\sigma} = \frac{\partial f_{\text{mech}}}{\partial \underline{\varepsilon}^e} = \underline{\mathbf{C}} : \underline{\varepsilon}^e, \quad R = \frac{\partial f_{\text{mech}}}{\partial p} = Hp + H_\chi(p - p_\chi)$$

$$\underline{a} = \frac{\partial f_{\text{mech}}}{\partial p_\chi} = -H_\chi(p - p_\chi), \quad \underline{\mathbf{b}} = \frac{\partial f_{\text{mech}}}{\partial \nabla p_\chi} = A \nabla p$$

- Generalized balance equation (from the principle of virtual power)

$$\underline{a} = \text{div } \underline{\mathbf{b}} \implies p_\chi - \frac{A}{H_\chi} \nabla^2 p_\chi = p$$

- Yield function $g(\underline{\sigma}, R) = \sigma_{eq} - R_0 - R = 0$ under plastic loading:

$$\sigma_{eq} = R_0 + R = R_0 + Hp + H_\chi(p - p_\chi) = R_0 + Hp - A \nabla^2 p_\chi$$

- Flow and evolution rules

$$\dot{\underline{\varepsilon}}^p = \dot{\lambda} \frac{\partial g}{\partial \underline{\sigma}}, \quad \dot{p} = -\dot{\lambda} \frac{\partial g}{\partial R} = \dot{\lambda}$$

Aifantis model is retrieved when the constraint $p \equiv p_\chi$ is enforced

[Aifantis, 1987]

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Mechanical phase-field coupling

Total free energy functional:

$$\begin{aligned} F &= \int_V f(\phi, \nabla \phi, c, \xi^e, V_k, p_\chi, \nabla p_\chi) dv \\ &= \int_V \left(f_{\text{ch}}(\phi, c) + f_{\text{mech}}(\phi, c, \xi^e, V_k, p_\chi, \nabla p_\chi) + \frac{\alpha}{2} |\nabla \phi|^2 \right) dv \end{aligned}$$

Mechanical free energy contribution

$$f_{\text{mech}}(\phi, c, \xi^e, V_k, p_\chi) = f_e(\phi, c, \xi^e) + f_p(\phi, c, V_k, p_\chi, \nabla p_\chi)$$

Mechanical dissipation potential

$$\Omega(\phi, c, \sigma, A_k)$$

Mechanical phase-field coupling: field equations

- Local static mechanical equilibrium

$$\nabla \cdot \underline{\underline{\sigma}} = \nabla \cdot \left(\frac{\partial f}{\partial \underline{\underline{\epsilon}}^e} \right) = 0$$

- Generalized balance equation

$$a = \nabla \cdot \underline{\underline{b}} \quad \Longrightarrow \quad p_\chi - \frac{A}{H_\chi} \nabla^2 p_\chi = p$$

- Balance of mass

$$\dot{c} + \nabla \cdot \underline{\underline{J}} = \dot{c} - \nabla \cdot \left[L(\phi) \left(\nabla \frac{\partial f}{\partial c} \right) \right] = 0$$

- Evolution equation of order parameter (Cahn/Allen, Landau/Ginzburg equation)

$$-\beta \dot{\phi} - \frac{\partial f}{\partial \phi} + \nabla \cdot \frac{\partial f}{\partial \nabla \phi} = 0$$

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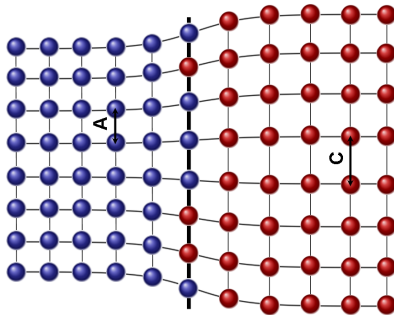
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Phase field approach and “Homogenization”

Two approaches for introducing linear and nonlinear mechanical constitutive equations into the standard phase field model:

1 Standard Khachaturyan-like Model

- The material behaviour is described by a unified set of constitutive equations.
- Each material parameter is interpolated between the limit values known for each phase. [Wang and Khachaturyan, 1995]



$$\underline{\underline{\epsilon}}^{\star} = \phi \underline{\underline{\epsilon}}_{\alpha}^{\star} + (1 - \phi) \underline{\underline{\epsilon}}_{\beta}^{\star}$$

$$\underline{\underline{\mathbf{C}}}(\phi, c) = \phi \underline{\underline{\mathbf{C}}}_{\alpha}(c) + (1 - \phi) \underline{\underline{\mathbf{C}}}_{\beta}(c)$$

Elastic energy $f_e(\underline{\underline{\epsilon}}^e, \phi, c)$:

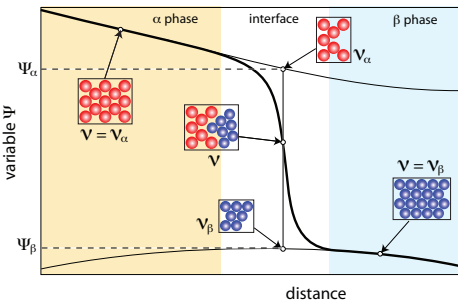
$$f_e(\phi, c, \underline{\underline{\epsilon}}^e) = \frac{1}{2} \underline{\underline{\epsilon}}^e : \underline{\underline{\mathbf{C}}}(\phi, c) : \underline{\underline{\epsilon}}^e$$

Phase field approach and “Homogenization”

Two approaches for introducing linear and nonlinear mechanical constitutive equations into the standard phase field model:

② Homogenization Approach

- One distinct set of constitutive equations is attributed to each individual phase k at any material point.



$$\underline{\sigma} = \phi \underline{\sigma}_\alpha + (1 - \phi) \underline{\sigma}_\beta$$

$$\underline{\varepsilon} = \phi \underline{\varepsilon}_\alpha + (1 - \phi) \underline{\varepsilon}_\beta$$

Elastic energy $f(\underline{\varepsilon}^e, \phi, c)$:

$$f_e(\phi, c, \underline{\varepsilon}^e) = \phi f_{e\alpha}(c) + (1 - \phi) f_{e\beta}(c)$$

Phase field approach and “Homogenization”

② Homogenization Approach

- Voigt/Taylor model

[Ammar et al., 2009b, Ammar et al., 2011]

$$\begin{aligned}\underline{\underline{\epsilon}}_\alpha &= \underline{\underline{\epsilon}}_\beta = \underline{\underline{\epsilon}} \\ \underline{\underline{\sigma}} &= \phi \underline{\underline{\sigma}}_\alpha + (1 - \phi) \underline{\underline{\sigma}}_\beta\end{aligned}$$

- Effective elasticity tensor

$$\underline{\underline{\mathbf{C}}} = \phi \underline{\underline{\mathbf{C}}}_\alpha + (1 - \phi) \underline{\underline{\mathbf{C}}}_\beta$$

- Plastic strain and eigenstrain:

$$\begin{aligned}\underline{\underline{\epsilon}}^\star &= \underline{\underline{\mathbf{C}}}^{-1} : (\phi \underline{\underline{\mathbf{C}}}_\alpha : \underline{\underline{\epsilon}}_\alpha^\star + (1 - \phi) \underline{\underline{\mathbf{C}}}_\beta : \underline{\underline{\epsilon}}_\beta^\star) \\ \underline{\underline{\epsilon}}^P &= \underline{\underline{\mathbf{C}}}^{-1} : (\phi \underline{\underline{\mathbf{C}}}_\alpha : \underline{\underline{\epsilon}}_\alpha^P + (1 - \phi) \underline{\underline{\mathbf{C}}}_\beta : \underline{\underline{\epsilon}}_\beta^P)\end{aligned}$$

- Reuss approach: see [Steinbach and Apel, 2006]

Elastoplastic phase field coupling

Total free energy functional:

$$f(\phi, \nabla \phi, c, \xi^e, V_\alpha, V_\beta) = f_{\text{ch}}(\phi, c) + f_e(\phi, c, \xi^e) + f_p(\phi, V_\alpha, V_\beta) + \frac{\alpha}{2} |\nabla \phi|^2$$

Plastic free energy density $f_p(\phi, V_\alpha, V_\beta)$:

$$f_p = \phi f_\alpha^p(\phi, p_\alpha, p_{\chi\alpha}, \nabla p_{\chi\alpha}) + (1 - \phi) f_\beta^p(\phi, p_\beta, p_{\chi\beta}, \nabla p_{\chi\beta})$$

where
$$f_k^p = \frac{1}{2} H_k p_k^2 + \frac{1}{2} H_{\chi k} (p_k - p_{\chi k})^2 + \frac{1}{2} A_k \nabla p_{\chi k} \cdot \nabla p_{\chi k} \quad \text{with} \quad k = \{\alpha, \beta\}$$

Dissipation potential Ω :

$$\Omega = \phi \Omega_\alpha(A_\alpha) + (1 - \phi) \Omega_\beta(A_\beta)$$

$A_{\alpha,\beta}$: are the set of thermodynamic forces.

Classical Von Mises yield function $g_{\alpha,\beta}$:

$$g_{\alpha,\beta} = \sigma_{\alpha,\beta}^{\text{eq}} - R_{\alpha,\beta}$$

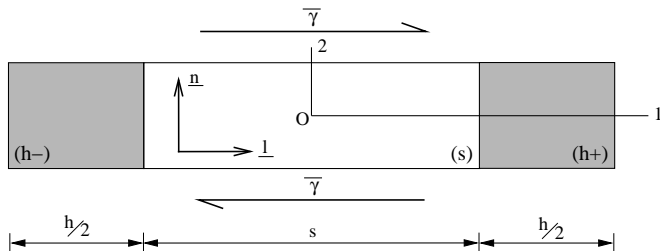
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Simple shear of a two-phase laminate



The microstructure is composed of a hard elastic phase (h) and a soft elasto-plastic isotropic phase (s). A mean simple shear $\bar{\gamma}$ is applied to the unit cell with periodicity constraints.

Simple shear of a two-phase laminate

The displacement and micromorphic strain take the form the form:

$$\underline{\mathbf{u}}(x_1, x_2) = \begin{cases} u_1 = \bar{\gamma} x_2 \\ u_2 = u_2(x_1) \\ u_3 = 0 \end{cases}$$

The strain, stress and plastic strain fields read:

$$\underline{\boldsymbol{\varepsilon}} = \frac{1}{2} \begin{bmatrix} 0 & \bar{\gamma} + u_{2,1} & 0 \\ \bar{\gamma} + u_{2,1} & 0 & 0 \\ 0 & 0 & 0 \end{bmatrix}, \quad \underline{\boldsymbol{\varepsilon}}^p = \frac{3}{2} p \frac{\underline{\mathbf{s}}}{J_2} = \frac{\sqrt{3}}{2} p \begin{bmatrix} 0 & 1 & 0 \\ 1 & 0 & 0 \\ 0 & 0 & 0 \end{bmatrix}, \quad J_2 = \sqrt{3} \sigma_{12}$$

$$\underline{\boldsymbol{\sigma}} = \begin{bmatrix} 0 & \sigma_{12} & 0 \\ \sigma_{12} & 0 & 0 \\ 0 & 0 & 0 \end{bmatrix} = 2\mu(\underline{\boldsymbol{\varepsilon}} - \underline{\boldsymbol{\varepsilon}}^p)$$

These forms of matrices are valid for both phases, except that $p \equiv 0$ in the hard elastic phase. Each phase possesses its own material parameters, H_χ and A , the shear modulus μ being assumed for simplicity to be identical in both phases.

Simple shear of a two-phase laminate

$$u_2(x_1) = \bar{\gamma}, \quad p_\chi(x_1)$$

The plasticity criterion in the soft phase:

$$\begin{aligned} g(\sigma, R) &= \sqrt{3}\sigma_{12} - R_0 - R = 0 \\ &= \sqrt{3}\sigma_{12} - R_0 - Hp - H_\chi(p - p_\chi) = 0 \end{aligned}$$

$$\frac{\partial g(\sigma, R)}{\partial x_1} = 0 = (H + H_\chi) \frac{\partial p}{\partial x_1} - H_\chi \frac{\partial p_\chi}{\partial x_1}$$

The balance equation for micromorphic variable:

$$a = \operatorname{div} \mathbf{b} \quad \Rightarrow \quad A \frac{\partial^2 p_\chi}{\partial x_1^2} = H_\chi(p - p_\chi)$$

We obtain the following differential equation for the micromorphic variable in both phases:

$$\frac{\partial^3 p_\chi}{\partial x_1^3} - \omega^s \frac{\partial p_\chi}{\partial x_1} = 0 \quad \text{where} \quad \omega^s = \sqrt{\frac{H_\chi H}{A(H_\chi + H)}}$$

where H is a linear hardening modulus and $1/\omega^s$ is the characteristic length of the soft phase for this boundary value problem.

Simple shear of a two-phase laminate

From the differential equation, the hyperbolic profile of p_χ takes the form:

$$p_\chi = \alpha \cosh(\omega x) + \beta$$

Symmetry conditions ($p_\chi(-s/2) = p_\chi(s/2)$) have been taken into account.

Elastic phase: In the elastic phase, where the plastic slip vanishes, an hyperbolic profile of the micromorph variable, p_χ^h , is obtained:

$$p_\chi^h = \alpha^h \cosh\left(\omega^h\left(x \pm \frac{(s+h)}{2}\right)\right), \quad \text{with} \quad \omega^h = \sqrt{\frac{H}{A^e}}$$

Plastic phase

$$p_\chi^s = \alpha^s \cosh(\omega^s x) + \beta^s, \quad \text{with} \quad \omega^s = \sqrt{\frac{HH_\chi^h}{A^h(H + H_\chi^h)}}$$

where, again, α^h , α^s and β^s are constants to be determined. It is remarkable that the plastic microvariable, p_χ , does not vanish in the elastic phase, close to the interfaces, although no plastic deformation takes place.

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Simple shear of a two-phase laminate

The coefficients α^h, α^s and β^s can be identified using the interface and periodicity conditions:

- Continuity of p_χ at $x = \pm s/2$:

$$\alpha^h \cosh\left(\omega^h \frac{h}{2}\right) = \alpha^s \cosh\left(\omega^s \frac{s}{2}\right) + \beta^s$$

- Continuity of the double traction ($\underline{\mathbf{b}} \cdot \underline{\mathbf{n}} = A \nabla p_\chi \cdot \underline{\mathbf{n}}$) at $x = \pm s/2$:

$$A^h \alpha^h \omega^h \sinh\left(\omega^h \frac{h}{2}\right) = -A^s \alpha^s \omega^s \sinh\left(\omega^s \frac{s}{2}\right)$$

Simple shear of a two-phase laminate

Periodicity of displacement component u_2 .

We have the constant stress component

$$\sigma_{12} = \mu(\bar{\gamma} + u_{2,1})$$

whose value is obtained from the plasticity criterion in the soft phase:

$$f(\sigma, R) = \sqrt{3}\sigma_{12} - R_0 - Hp - H_\chi(p - p_\chi) = 0$$

$$u_{2,1}^s = \left(\frac{R_0}{\sqrt{3}\mu} + \left(\sqrt{3} + \frac{H}{\sqrt{3}\mu} \right) \beta^s + \alpha^s \frac{\sqrt{3}H_\chi^h}{(H + H_\chi^h)} \cosh(\omega^s x) - \bar{\gamma} \right)$$

The average of the fluctuation on the whole structure:

$$\int_{-(s+h)/2}^{(s+h)/2} u_{2,1} dx = 0$$

must vanish for periodicity reasons.

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Plastic micromorphic strain and plastic slip

Numerical values:

$$\mu = 27000 \text{ MPa}, s = 3\mu\text{m}$$

$$h = 5\mu\text{m}$$

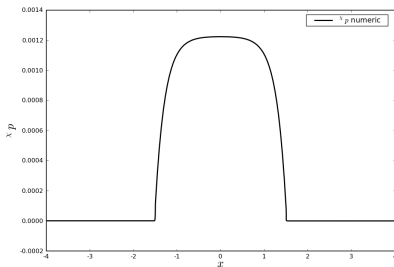
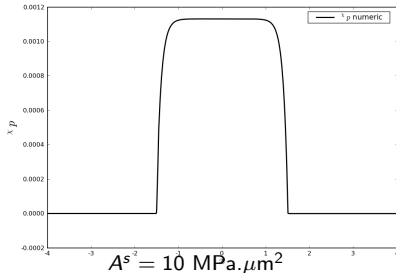
$$A^h = 10 \text{ MPa}\cdot\mu\text{m}^2,$$

$$H_{\chi}^s = H_{\chi}^h = 500000 \text{ MPa}$$

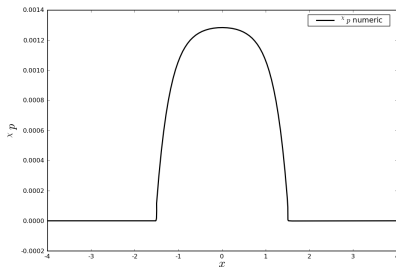
$$\bar{\gamma} = 0.001$$

FE implementation

[Ammar et al., 2009a]



$$A^s = 50 \text{ MPa}\cdot\mu\text{m}^2$$



$$A^s = 100 \text{ MPa}\cdot\mu\text{m}^2$$

Plastic micromorphic strain and plastic slip

Numerical values:

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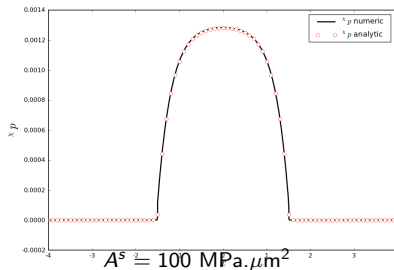
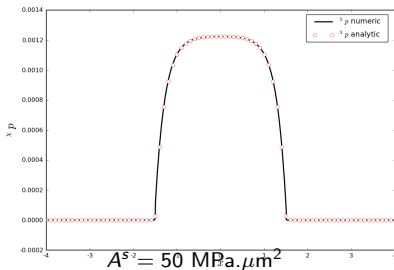
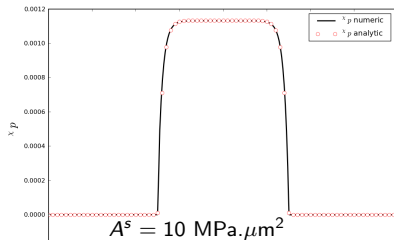
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Plastic micromorphic strain and plastic slip

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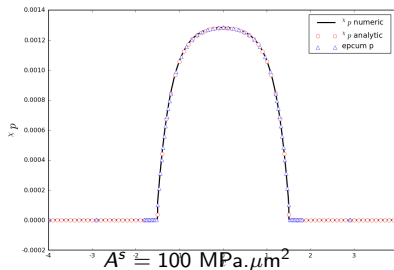
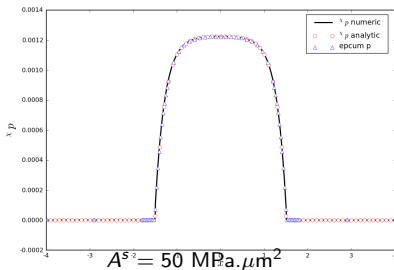
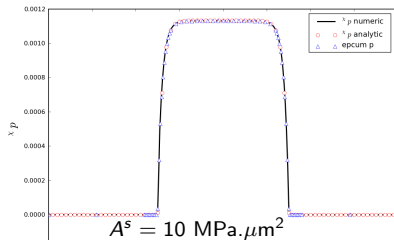
$$A^h = 10 \text{ MPa} \cdot \mu\text{m}^2,$$

$$H_{\chi}^s = H_{\chi}^h = 500000 \text{ MPa}$$

$$\bar{\gamma} = 0.001$$

FE implementation

[Ammar et al., 2009a]



Plan

- 1 Phase field model accounting for size dependent plasticity
 - Phase-field model
 - Mechanical behaviour
 - Strain gradient plasticity model (Micromorphic approach)
 - Coupling between phase field and strain gradient plasticity
 - Phase field approach and “Homogenization”
- 2 Size effect in an elastoplastic laminate
 - Boundary value problem
 - Interface conditions
 - Plastic strain profiles
- 3 Application to creep in Nickel-base superalloys

Application to microstructure evolution in Ni-based superalloys

Cooperation M. Cottura, Y. Le Bouar, A. Finel (ONERA-LEM)

creep test along [100]
(150 MPa)

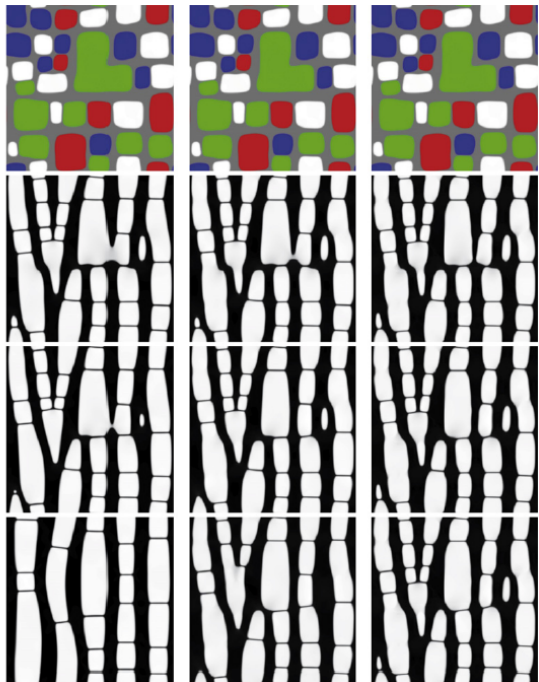
- *left*: elastic PFM
- *middle*: strain gradient viscoplastic PFM
- *right*: standard elastoviscoplastic PFM

t = 0

t = 3.6 h

t = 5.6 h

t = 36.3 h



[Cottura et al. JMPS 2012]

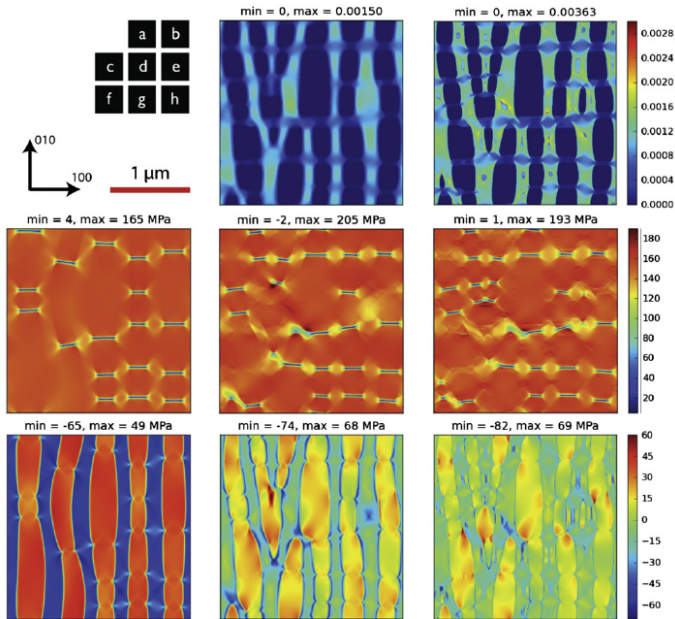
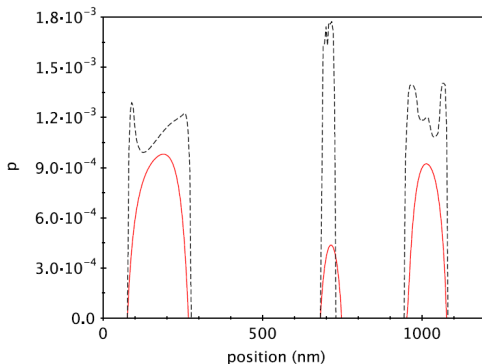


Fig. 6. Plastic and elastic fields obtained at $t=36.3$ h in the elastic model (first column), in the elasto-viscoplastic model including size effect (middle column) and in the elasto-viscoplastic model where $\bar{\xi}=0$ (last column). The first row is the cumulative plastic strain field p and the second and third rows are the stress components σ_{11} and σ_{22} , respectively. The nomenclature of the images is indicated in the upper left corner.

Application to microstructure evolution in Ni-based superalloys



[Cottura et al., JMPS, 2012]

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